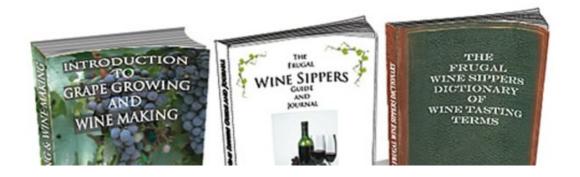
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These are the Winemaking "secrets" professional vintners don't want you to know!

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